

1. Technical advice for accelerator B101 (GB)

On low temperatures, we recommend using adding accelerator B101 to the Plastifloor® resins in order to ensure a secure curing. Please observe the following accelerator and hardener additions according to temperature.

Accelerator and hardener addition for PF 112, PF 412, PF 410 (clear resin)

Temp. °C	B 101 weight%	Hardener BPO 50%	Pot life min	Curing time min
0	0.5	5	17	20
-10	1	5	35	45
-20	2	5	65	90
-30	3	5	160	300

Accelerator and hardener addition for PF 332/K self-levelling coating, freezer

Temp. °C	B 101 weight%	Hardener BPO 50%	Pot life min	Curing time min
0	0.15	1.6	15	30
-10	0.3	1.6	25	50
-20	0.6	1.6	35	100
-30	0.9	1.6	35	300

Accelerator and hardener addition for PF 412/1 self-levelling coating

Temp. °C	B 101 weight%	Hardener BPO 50%	Pot life min	Curing time min
5	0.1	1.75	20	30
0	0.3	2.75	20	30

Very thoroughly mix in accelerator and hardener successively! Do not add accelerator to any of the sealings as this may cause strong yellowing aspects.

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