

1. Technical advice for accelerator B101 (USA)

On low temperatures, we recommend using adding accelerator B101 to the Plastifloor® resins in order to ensure a secure curing. Please observe the following accelerator and hardener additions according to temperature.

Accelerator and hardener addition for PF 112, PF 412, PF 410
 (clear resin)

Temp. °F	B 101 weight%	Hardener BPO 50%	Pot life min	Curing time min
32	0.5	5	17	20
14	1	5	35	45
-4	2	5	65	90
-22	3	5	160	300

Accelerator and hardener addition for PF 332/K self-levelling coating, freezer

Temp. °F	B 101 weight%	Hardener BPO 50%	Pot life min	Curing time min
32	0.15	1.6	15	30
14	0.3	1.6	25	50
-4	0.6	1.6	35	100
-22	0.9	1.6	35	300

Accelerator and hardener addition for PF 412/1 self-levelling coating

Temp. °F	B 101 weight%	Hardener BPO 50%	Pot life min	Curing time min
41	0.1	1.75	20	30
32	0.3	2.75	20	30

Very thoroughly mix in accelerator and hardener successively! Do not add accelerator to any of the sealings as this may cause strong yellowing aspects.

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