

Plastifloor® - 430 (USA)

Highly viscous, elastic PU Methacrylate resin with low-temperature flexibility. Mixed with Plastifloor® coating resins used for the production of 2-components coatings in cool and cold treatment areas on concrete ground. Also applicable as liquid foil and joint grouting mass for construction joints

Characteristics: Coating on basis of Plastifloor® 430 or mixtures with Plastifloor® 322 disposes of a high cooling flexibility. Plastifloor® 430 is used also as membrane layer with Plastifloor® coatings, as joint grouting mass for work adding with very good flexibility properties in the external area.

Characteristic data: _____

Form of delivery	liquid, bluish
Flow time	60-70 sec (68°F), DIN flow cup, 6 mm
Curing	ca. 60 min (68°C)
Shelf-life	In the original container, dark at < 68°F Maximum 6 months
Bundle	180 kg drums 25 kg, 10 kg pails

Activator: Plastifloor® 430 is pre-activated for temperatures of +41°F to +86°F

Initiator/hardener: Hardener powder (BPO), temperature-dependent

Accelerator: Use accelerator B101 at temperatures below 32 °F!

Storage conditions: Storage at = 77°F. Protect against direct sun. At temperatures below 59°F the paraffin loosened in the bonding agent can fail. Stir up well prior to use!

Processing Notes:

Suggested formulation:

430/1

<i>Membrane layer</i>	80 ppW Plastifloor® 430
1 - 2 mm	20 ppW fine Filler < 270 mesh (no carbonate-containing fillers!)

430/2

<i>Coating</i>	30 ppW Plastifloor® 332 : 430 (2:1 to 3:1)
<i>interspersed</i>	28 ppW fine Filler < 270 mesh (no carbonate-containing fillers!)
5 - 8 mm	40 ppW Quartz sand 20 - 40 mesh
	2 ppW pigment powder

430/3

<i>Joint grouting</i>	80 ppW Plastifloor® 430
	15 ppW Plastifloor® Additive 430
	5 ppW pigment powder

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Processing: The dispensing 430/1 is applied with a dental made of metal or MMA-resistant plastic.

The dispensing 430/2 is predistributed with a squeegee and smoothed with a trowel. This formulation is particularly suitable for grounds in freezers or cold treatment areas (to - 40 °F). For the increase of the pressure strength and the pavement grip the flow lining with quartz sand 15 - 30 mesh for decorative purposes with synthetic resin (EP or PU) is interspersed coated color sand of same granulation. Before applying Topcoats, the surplus sand/color sand is removed. The surfaces of coatings with Plastifloor® 332 : 430 must be sealed with Plastifloor® 528 (clearly or pigmented).

Processing joint: The dispensing 430/3 is used for pouring pre-primed construction joints in the interior and external area. It has to be ensured that the sealing compound is received only at the side flanks of the joint a group (use round profiles!).

Pot life and curing times depending on temperature:

Further coating layers with Plastifloor® must only be applied after the previous layers have completely cured.

Temperature [°F]**	Hardener [Vol%]	Pot life [min]	Curing time [min]
+41	5	ca. 15	ca. 80
+50	4	ca. 10	ca. 70
+68	3	ca. 10	ca. 60
+86	2,5	ca. 11	ca. 30

*) Hardener quantity calculated according to Plastifloor® 430

**) temperature refers to resin, surface and air temperature

Attention: Hardener quantities below 1 Vol. % may cause polymerisation failures!

Storage: The handling-regulations for highly flammable materials apply to methacrylate – resins. Plastifloor® resins are to be stored cool, protected against direct sunlight and preferably at temperatures of 59 - 68 °F. During storage paraffin – particles and filler – materials may precipitate. Thus before processing, containers have to be stirred up well. Please mind the advice on our safety data sheets.

Note: Transfer and capping only on pre-primed surfaces!

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Industrial safety:

Ensure sufficient ventilation during work. On processing, pay attention to the directives in the hazardous substances ordinance and to the indications of the Federal States Committee for industrial safety and safety engineering (LASI) as well as to our safety data sheets.

VbF: A I

GISCODE: RMA 10

Taxnumber: 3208 2010

Data concerning our products and devices as well as concerning our data and procedures are based on an extensive research work and an application technology experience. We obtain these results, with which we do not take over adhesion going beyond the respective single contract, in word and writing after best knowledge, reserve ourselves we however technical changes in the course of the product development. Beyond that our application technology service stands when desired for large consultation as well as for co-operation with the solution manufacturing and application technology problems for order. That does not relieve the user however to examine our data and recommendations before their use responsible for the own use. That applies - particularly for deliveries to foreign markets - also regarding the keeping of patent rights third as well as for applications and procedures, which are not expressly in writing indicated by us. The case of loss our adhesion is limited to indemnifications of same extent, as they plan our general terms of delivery and sales with lack of quality.

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